

MATERIAL SPECIFICATION
PVC 110 sewerage pipes



PRODUCT DESCRIPTION	NON-PRESSURE UNDERGROUND DRAINAGE- AND SEWERAGEPIPE
UNIT OF MEASURE	METRE
TYPE	FINISHED PRODUCT FROM EXTRUSION
CUSTOMER / PRODUCT	STANDARD ARTICLE

GENERAL

SN4 110 x (3,2 FOAMCORE PIPES) and (3,0 SOLID WALL PIPES)

SUPPLIED IN LENGTHS 1000mm, 2000mm AND 5000mm.

MECHANICAL AND PHYSICAL REQUIREMENTS / TEST PROCEDURE

ACCORDING TO ÍST EN 1401

FOR DIMENSIONS AND TEST, PROCEED IN ACCORDANCE TO ISO 9001

PROPERTIES	TOLERANCE	TEST PROCEDURE	RECORD ON FORM	INTERNAL
Outside diameter mm	110-110,3	ÍST EN 1401	Process sheet	60-120 MIN
Wall thickness mm	3,2 - 3,8	ÍST EN 1401	Process sheet	60-120 MIN
Champer	15°-45°	ÍST EN 1401	Process sheet	60-120 MIN
Apperance	Compare	ÍST EN 1401	Process sheet	4 HOURS

MARKING AND PACKING SPECIFICATIONS

PACKING SIZE	LENGTH	QUANTITY	WEIGHT
110mm	1000mm	20	35 Kg
110mm	2000mm	20	68 Kg
110mm	5000mm	20	165 Kg

MARKING ON PIPE	PRODUCER - MATERIAL- STANDARD - SN - SIZE - LOT NO
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